### Toyota Reach Trucks

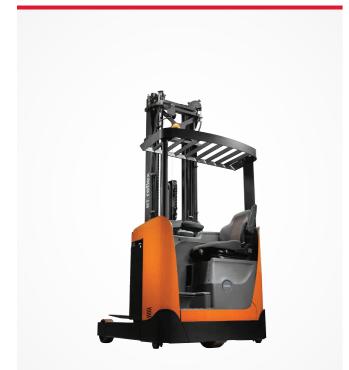
BT Reflex range featuring smart connectivity





### BT Reflex B-series

REACH TRUCKS FOR STRAIGHTFORWARD APPLICATIONS



Simple, effective trucks for straightforward applications

1.2 – 1.6 tonnes load capacities

Lift heights up to 8.5 m

BT Reflex R-series

HIGH-PERFORMANCE REACH TRUCKS



UNIQUE TILTING CAB FOR ULTIMATE PERFORMANCE



Advanced trucks – exceptional

1.4 – 2.5 tonnes load capacities

Lift heights up to 13 m

when working at height

Unique tilting cab maximises productivity, driveability and safety

1.4 – 2.5 tonnes load capacities

Lift heights up to 13 m

BT Reflex N-series

NARROW-WIDTH REACH TRUCKS



Designed to fit in confined areas, for block stacking

1.2 – 1.6 tonnes load capacities

Lift heights up to 8.5 m

BT Reflex O-series

REACH TRUCKS FOR INDOOR / OUTDOOR USE



4-WAY / LONG LOAD REACH TRUCKS



and specialised racking



Offers smooth performance indoors and outdoors on rough surfaces

1.6 tonnes load capacity

Lift heights up to 7.5 m

Multidirectional reach truck for long load handling

2.7 tonnes load capacity

Lift heights up to 8 m

P.4-7 P.8-11 P.12-15 P.16-19 P.20-23 P.24-27



## TOYOTA BT REFLEX

## B-SERIES

Some reach truck applications require a straightforward approach a truck that is simply effective. The BT Reflex B-series is unique, because it has been developed specifically for this type of operation an easy-to-use, practical solution particularly suited to drivers that have many tasks to deal with during their working day.

### SPECIFICATIONS

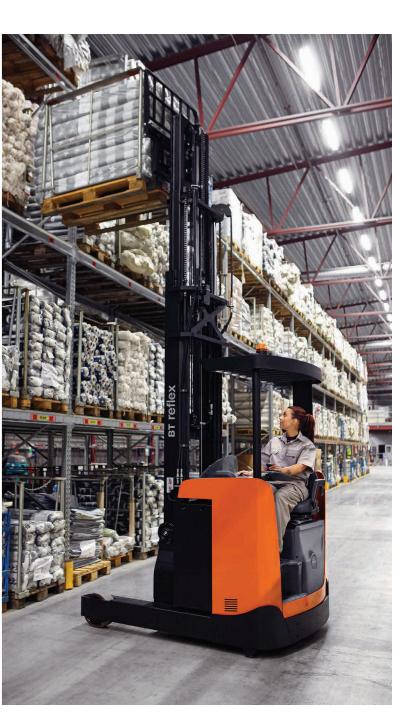
**Load capacity:** 1.2, 1.4, 1.6 t @ 600 mm load centre

Maximum lift height: 8.5 m

Maximum travel speed: 10 km/h

Maximum battery capacity: 600 Ah

Option available: |\_Site









Fingertip controls



Cab designed around the driver (shows optional 'comfort' seat)

Adjustable floor



Optional E-bar mount for all ancillary equipment

• standard ° option	Safety	Durability	Productivity	Driveability	BT Reflex RRE120B	BT Reflex RRE140B	and Land Softer Tal
Truck features							
Adjustable width over forks					•	•	•
Automatic parking brake					•	•	•
Clear-view mast					•	•	•
Clear-view overhead guard					•	•	•
Electronic braking system					•	•	•
Electronic regenerative brakes (motor)					•	•	•
Electronic speed control					•	•	•
Load support					0	0	c
Integrated sideshift					0	0	c
Tilting forks					•	•	•
Working lights					0	0	c
Controls and instruments 180° steering					0	0	c
360° progressive steering					•	•	•
Access Control (PIN codes)					•	•	•

controls and mistraments					
180° steering			0	0	0
360° progressive steering			•	•	•
Access Control (PIN codes)			•	•	•
Adjustable Control console			•	•	•
Automatic deceleration			•	•	•
Creep speed function			•	•	•
Drive motor temperature warning			•	•	•
E-bar			0	0	0
Electronic controller temperature warning			•	•	•
Electronic height indicator			0	0	0
Emergency cut-off			•	•	•
Hour meter			•	•	•
Lift motor temperature warning			•	•	•
Mini-joystick electronic controls			•	•	•
Pedals as in a car			•	•	•
Power/Electronic steering			•	•	•
Split control panel			•	•	•
Steering direction indicator			•	•	•

• standard ° option	Safety	Durability	Productivity	Driveability (	BT Reflex RRE120B	BT Reflex RRE140B	BT Reflex RRE160B
Operator features							
Adjustable backrest					•	•	•
Adjustable floor, 3 steps					•	•	•
Adjustable seat					•	•	•
Adjustable seat with safety belt					0	0	0
Adjustable steering wheel					•	•	•
Driver detection system					•	•	•
Driver-adapted programmable performance					•	•	•
Low step-in					•	•	•

Fault diagnosis facility		•	•	•
Historic fault log		•	•	•
Battery management features				
Battery management features Battery status indicator		•	•	•
			•	•

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Special applications	
Drive-in rack version	

Easy access for maintenance

#### Simple controls for easy operation

The controls on BT Reflex B-series trucks are as you expect: simple and logical, with fingertip control levers for all fork movements, and effortless electronic steering for precise driving. The steering system offers 360° flexibility, although conventional 180° steering is available as an option. PIN-code start-up ensures only authorised drivers can operate the truck.

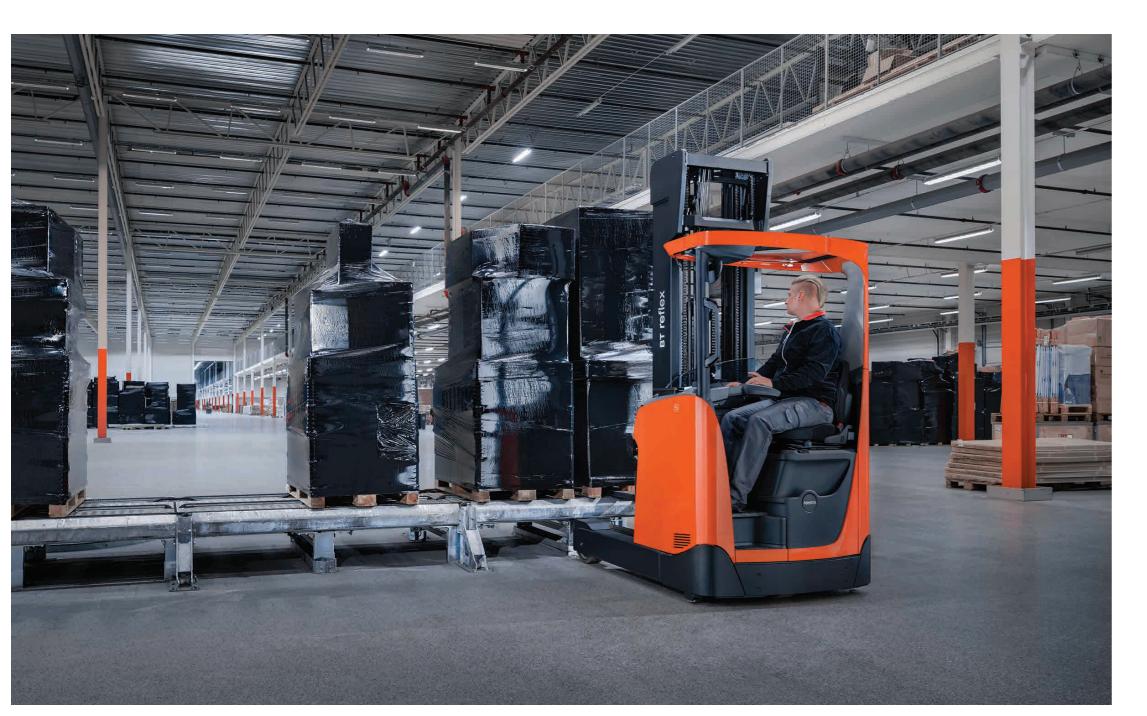
#### Adjustable cab

The seat and controls are fully adjustable to suit the driver, and the cab floor height can also be adapted.

#### TPS-based reliability

Like all Toyota trucks, BT Reflex reach trucks are built according to the Toyota Production System, assuring the highest levels of quality, durability and reliability.

8 | TOYOTA MATERIAL HANDLING HIGH-PERFORMANCE REACH TRUCKS | 9



## TOYOTA BT REFLEX

## R-SERIES

BT Reflex R-series trucks are high-performance machines with exceptional and unique features for working fast and productively at height without compromising safety for the driver and security for the load.

### SPECIFICATIONS

**Load capacity:** 1.4, 1.6, 1.8, 2.0, 2.5 t @ 600 mm load centre

Maximum lift height: 13 m

Maximum travel speed: 14 km/h

Maximum battery capacity: 930 Ah

Smart truck equipped with telematics hardware:

Options available: |\_Site LJ-JON SUITOPILOT 🔆 🐼











The cabin is ergonomically designed around the operator, allowing consistent productivity during a shift



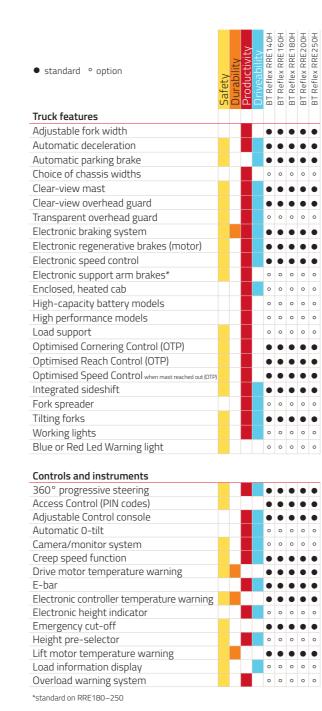
The transparent roof provides a clear upward view to the forks when working at height.

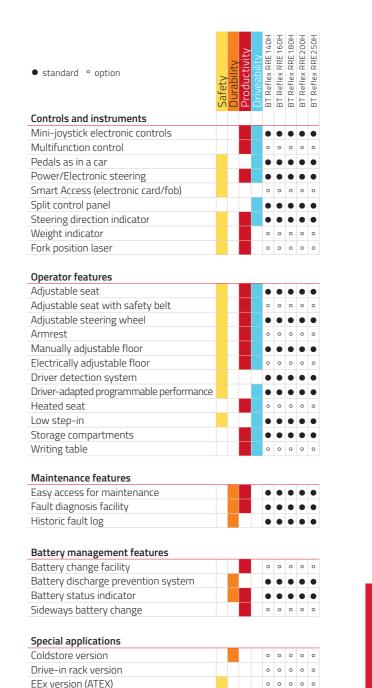


The driver compartment is adjustable to suit different driver sizes. The floor height can be adapted manually or electronically.



Optional E-bar mount for all ancillary equipment





#### Class-leading performance at height

The BT Reflex R-series trucks offer the highest residual capacities in class and this up to 13 m thanks to the superb stability of the truck. The reach movement is optimised according to lift height and load weight, increasing speed of load handling. The Transitional Lift Control system (TLC) ensures maximum load handling speeds can be maintained in operation thanks to shock-free lifting and lowering.

#### **Totalview Concept**

The clean mast and fork carriage design in combination with the transparent roof offer the driver an exceptional view on the load at all times, increasing productivity and safety.

The optional fork laser enhances this even further by helping to pick pallets faster and without damage.

#### Unique driver experience

The truck is fully adjustable to the driver: seat, floor, controls and steering console can all be adapted to any driver size. The patented and unique Transitional Lift Control system ensures completely smooth, shock-free lifting and lowering, even at maximum speed.

#### Li-ion battery technology

This maintenance-free battery technology offers 30% less energy consumption, exceptional battery life and the option for fast charging at any time, eliminating the need for battery change.

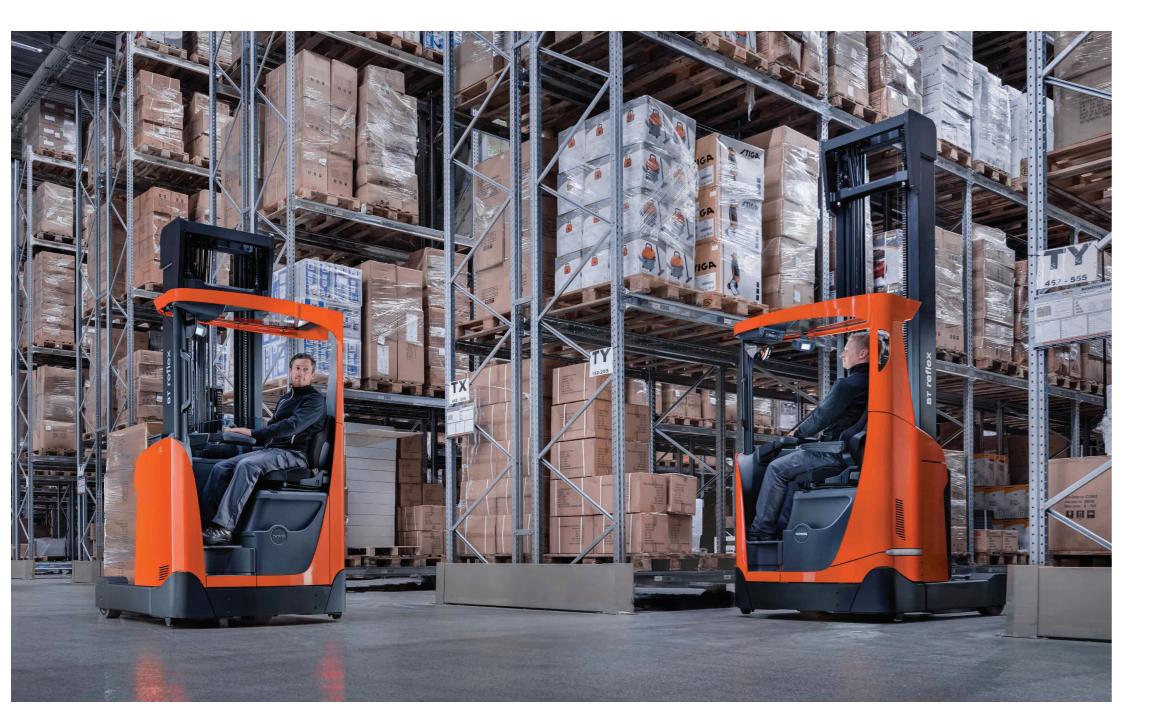
#### TPS-based reliability

Like all Toyota trucks, BT Reflex reach trucks are built according to the Toyota Production System, assuring the highest levels of quality, durability and reliability.

#### Smart Trucks

Like most Toyota warehouse trucks this range/series has integrated telematics, which means that it is always online, for efficient communication and access to diagnostic data. This enables you to take full control of your operations, managing utilisation, battery maintenance and impacts via the Toyota I\_Site app.

12 | TOYOTA MATERIAL HANDLING UNIQUE TILTING CAB FOR ULTIMATE PERFORMANCE | 13



## TOYOTA BT REFLEX

## E-SERIES

The BT Reflex E-series is the world's only reach truck with tilting cabin and has been delivering superior high level handling performance since its launch. Repeat business from customers using tilt cab trucks prove to the advantages of the concept.

### SPECIFICATIONS

**Load capacity:** 1.4, 1.6, 1.8, 2.0, 2.5 t @ 600 mm load centre

Maximum lift height: 13 m

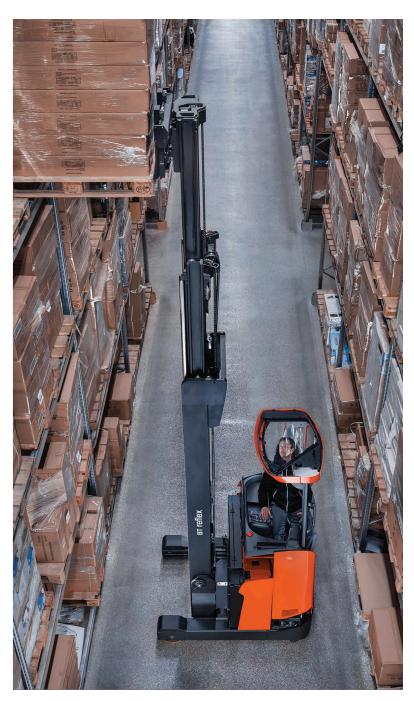
Maximum travel speed: 14 km/h

Maximum battery capacity: 930 Ah

Smart truck equipped with telematics hardware: (5)

Options available: |\_Site LI-ION 🔆 😥



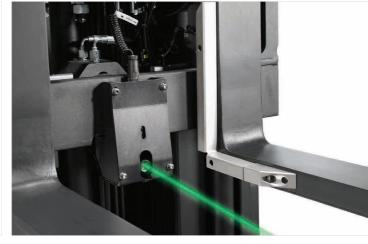


14 | TOYOTA MATERIAL HANDLING UNIQUE TILTING CAB FOR ULTIMATE PERFORMANCE | 15





The open fork carriage with integrated side shift offers excellent visibility



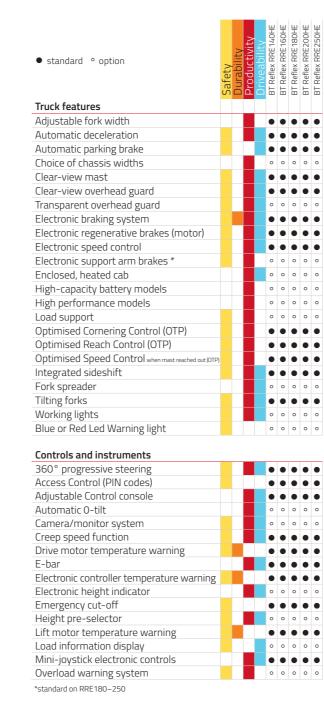
Easier positioning of the forks in front of pallets with the fork laser option reduces damage cost and keeps productivity high.

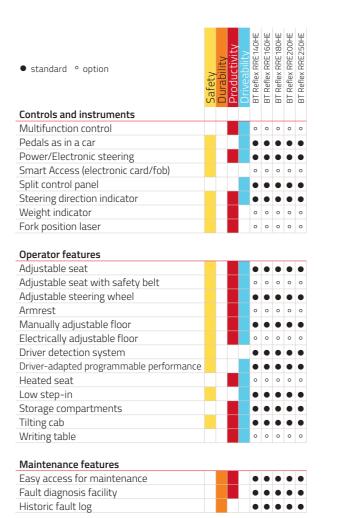


Lithium-ion batteries allow for opportunity charging and are 30% more energy-efficient than conventional batteries.



The overload warning system will warn the operator when the maximum lift height is reached for the load on the forks.





EEx version (ATEX)

#### World's only tilting cab The unique E-series with tilting cab is designed to reduce the risk of strain for the driver in repetitive high-level applications. Working at height is also enhanced by the improved visibility on the load. Totalview Concept The clean mast and fork carriage design in combination with the transparent roof offer the driver an exceptional view on the load at all times, increasing productivity and safety. The optional fork laser enhances this even further by helping to pick pallets faster without damage. Unique driver experience The truck is fully adjustable to the driver: seat, floor, controls and steering console can all be adapted to any driver size. The patented and unique Transitional Lift Control system ensures completely smooth, shock-free lifting and lowering, even at maximum speed. Li-ion battery technology This maintenance-free battery technology offers 30% less energy consumption, exceptional battery life and the option Battery management features for fast charging at any time eliminating the need 0 0 0 0 0 Battery change facility for battery change. . . . . . Battery discharge prevention system Battery status indicator . . . . . Sideways battery change 0 0 0 0 0 Smart Trucks Special applications 0 0 0 0 0 Coldstore version Drive-in rack version 0 0 0 0 0

0 0 0 0 0

Class-leading performance at height The BT Reflex E-series trucks offer the highest residual

capacities in class and this up to 13 m thanks to the superb stability of the truck. The reach movement is optimised according to lift height and load weight increasing speed

of load handling. The Transitional Lift Control system (TLC)

ensures maximum load handling speeds can be maintained

in operation thanks to shock-free lifting and lowering.

Like most Toyota warehouse trucks this range/series has integrated telematics, which means that it is always online, for efficient communication and access to diagnostic data. This enables you to take full control of your operations, managing utilisation, battery maintenance and impacts via the Toyota I Site app.

NARROW-WIDTH REACH TRUCKS | 17



## TOYOTA BT REFLEX

## N-SERIES

Designed and built for applications requiring a narrow chassis width, such as block stacking or drive-in racking, or for work in tight situations. However the narrow chassis width is not at the expense of comfort. There is a spacious cab with fully adjustable seat and controls.

### SPECIFICATIONS

**Load capacity:** 1.2, 1.4, 1.6t @ 600 mm load centre

Maximum lift height: 8.5 m

Maximum travel speed: 11 km/h

Maximum battery capacity: 600 Ah

Smart truck equipped with telematics hardware:





18 | TOYOTA MATERIAL HANDLING NARROW-WIDTH REACH TRUCKS | 19





The rear pillar window aids visibility and helps the driver to stay within the truck cab, for extra safety



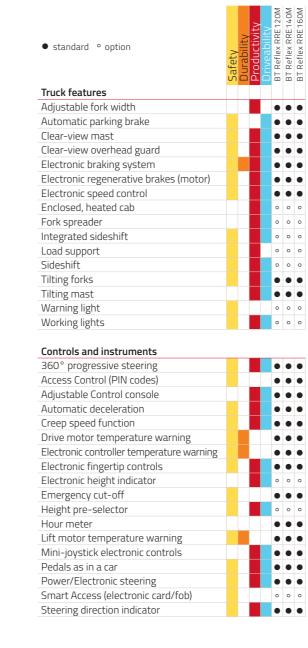
BT Reflex N-series models feature 360° steering, for intuitive and responsive control

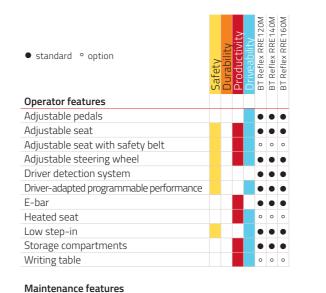


Electronic braking aids driveability



BT Access Control is standard, preventing unauthorised use





· dare diagnosis raciney	_	_	_
Historic fault log	•	•	•
Battery management features			
battery management reatures			_
Battery change facility	0	0	0
Battery discharge prevention system	•	•	•
Battery status indicator	•	•	•
Sideways battery change	0	0	0

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• • •

Easy access for maintenance

Fault diagnosis facility

Special applications				
Coldstore version	П	0	0	0
Drive-in rack version		0	0	0
EEx version (ATEX)		0	0	0

#### Totalview Concept

The clean mast and fork carriage design in combination with the transparent roof offer the driver an exceptional view on the load at all times, increasing productivity and safety. The optional fork laser enhances this even further by helping to pick pallets faster and without damage.

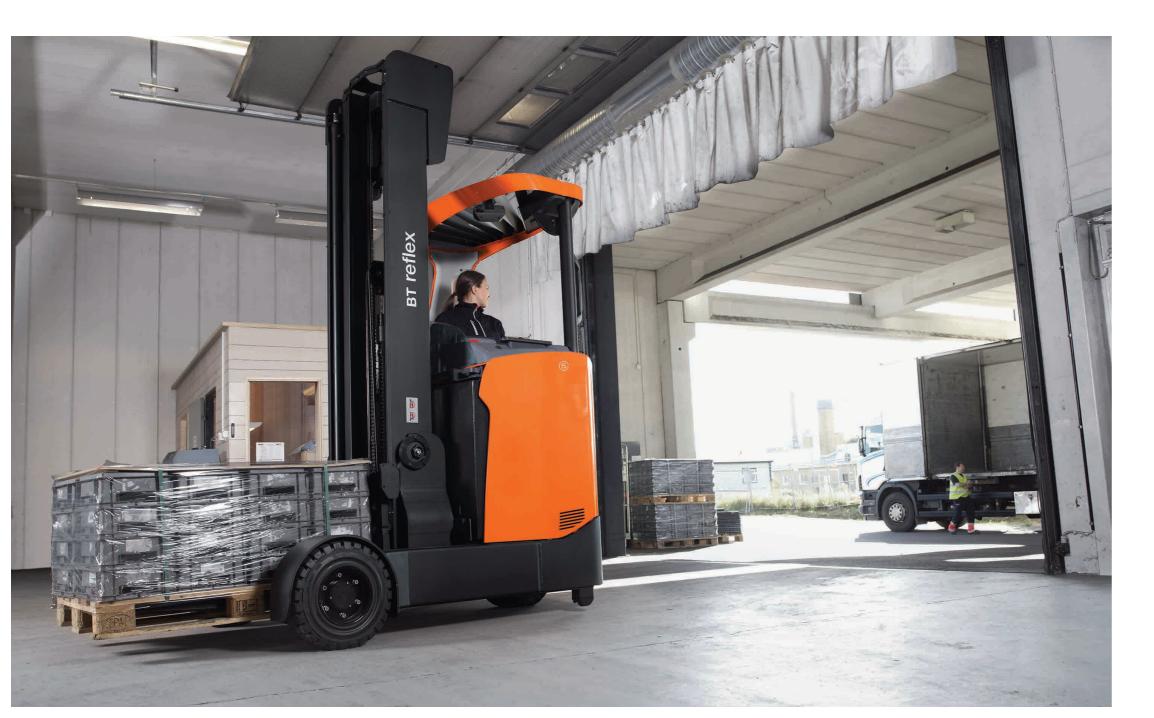
#### TPS-based reliability

Like all Toyota trucks, BT Reflex reach trucks are built according to the Toyota Production System, assuring the highest levels of quality, durability and reliability.

#### Smart Trucks

Like most Toyota warehouse trucks this range/series has integrated telematics, which means that it is always online, for efficient communication and access to diagnostic data. This enables you to take full control of your operations, managing utilisation, battery maintenance and impacts via the Toyota I\_Site app.

20 | TOYOTA MATERIAL HANDLING REACH TRUCKS FOR INDOOR / OUTDOOR USE | 21



# TOYOTA BT REFLEX

O-SERIES

With 145 mm ground clearance and super-elastic tyres for indoor and outdoor operation, BT Reflex O-series trucks are designed and built for complete versatility. For example, block stacking in yards, servicing outdoor racking and unloading curtain-side trailers.

### SPECIFICATIONS

Load capacity: 1.6t @ 600 mm load centre

Maximum lift height: 7.5 m

Maximum travel speed: 11 km/h

Maximum battery capacity: 620 Ah

Smart truck equipped with telematics hardware:

Options available: I\_Site Ex





22 | TOYOTA MATERIAL HANDLING REACH TRUCKS FOR INDOOR / OUTDOOR USE | 23



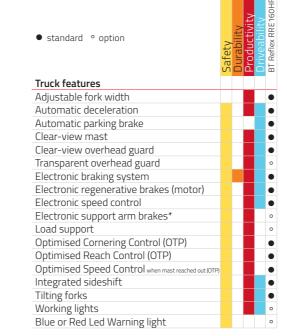


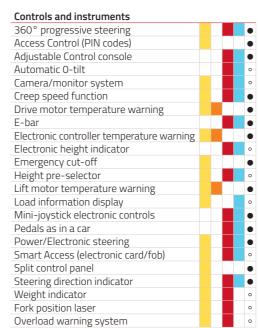


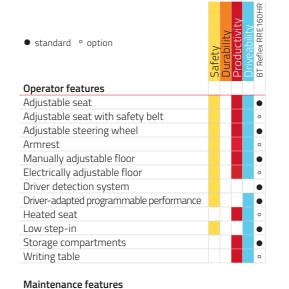
Superelastic tyres on all wheels and 145 mm ground clearance mean the BT Reflex O-series can handle outdoor surfaces, including gradients and transitions.

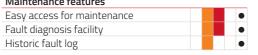


The adjustable mini-joystick console allows for accurate fingertip control











Side	ways battery change		
Spe	cial applications		
EEx	version (ATEX)		

Weather protection solutions

### TPS-based reliability

Like all Toyota trucks, BT Reflex reach trucks are built according to the Toyota Production System, assuring

#### Smart Trucks

Like most Toyota warehouse trucks this range/series has integrated telematics, which means that it is always online, for efficient communication and access to diagnostic data. This enables you to take full control of your operations, managing utilisation, battery maintenance and impacts via the Toyota I\_Site app.

#### Transitional Lift Control (TLC)

The patented and unique Transitional Lift Control system ensures completely smooth, shock-free lifting and lowering, even at maximum speed.

#### Totalview concept

The clean mast and fork carriage design in combination with the transparent roof offer the driver an exceptional view on the load at all times, increasing productivity and safety. The optional fork laser enhances this even further by helping to pick pallets faster and without damage.

#### All-weather protection

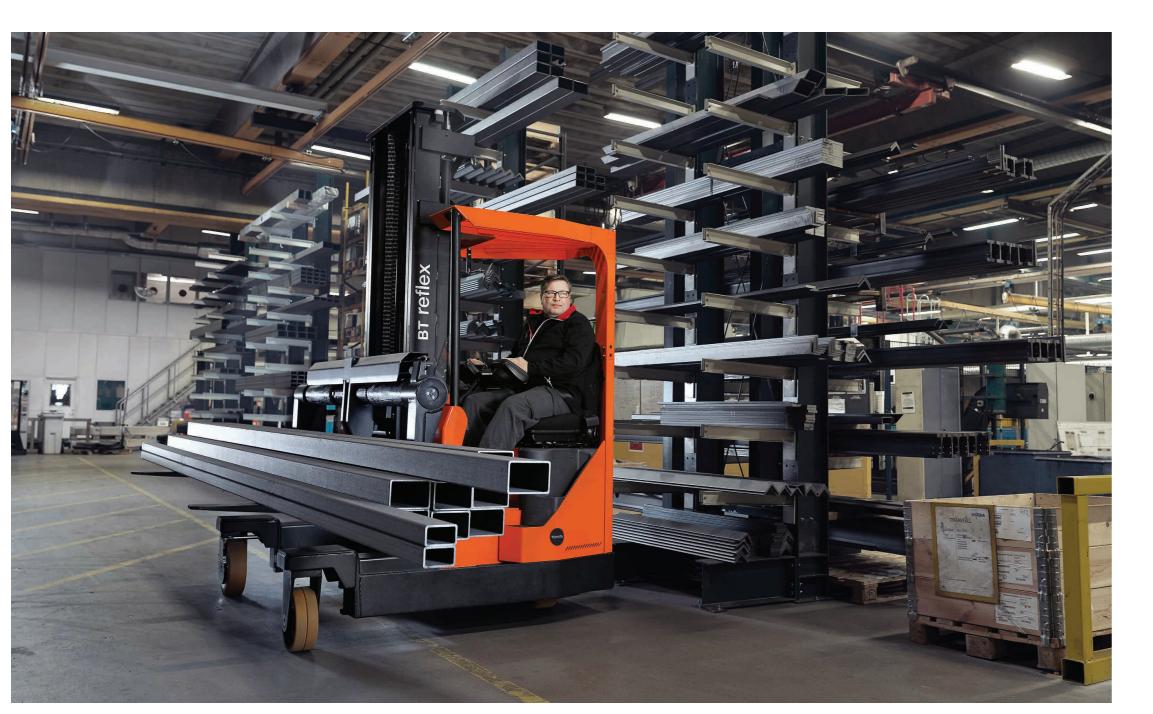
A choice of weather protection options ensures that the BT Reflex O-series can operate in all conditions: overhead and mast-direction windows; additional side windows; and a fully enclosed cab with door and fan heater/ventilation.

#### Unique driver experience

The truck is fully adjustable to the driver: seat, floor, controls and steering console can all be adapted to any driver size. The patented and unique Transitional Lift Control system ensures completely smooth, shock-free lifting and lowering, even at maximum speed.

the highest levels of quality, durability and reliability.

4-WAY / LONG LOAD REACH TRUCKS | 25



## TOYOTA BT REFLEX

## F-SERIES

The unique design of the BT Reflex F-series means that the driver faces in the direction of the forks to enjoy a clear view of the load being handled. In all other respects the BT Reflex F-series shares the same characteristics as the BT Reflex R-series.

### SPECIFICATIONS

Load capacity: 2.7 t @ 600 mm load centre

Maximum lift height: 8 m

Maximum fork spread: 2.22 m

Maximum travel speed: 8 km/h

Maximum battery capacity: 750 Ah



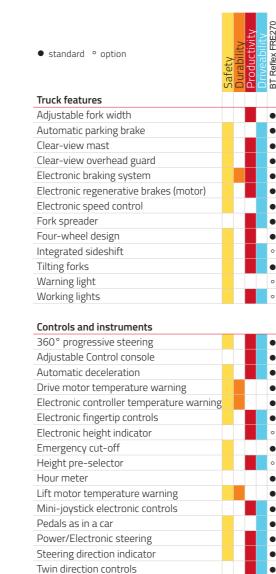




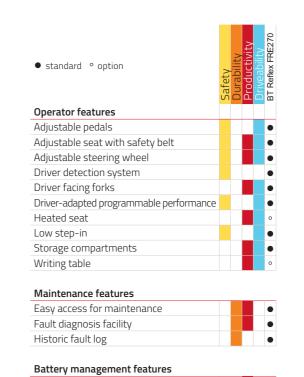
BT Reflex F-series' hydraulic fork spreader quickly adapts the truck to loads of different dimensions



The operator faces the forks to obtain the best view of long and unusual loads



Weight indicator



Battery change facility

Battery status indicator Sideways battery change

Battery discharge prevention system

#### Maximum manoeuvrability

Electronic rotation of the leading steer wheel allows the truck to be driven forwards or sideways with the additional manoeuvrability provided by electronic 360° steering.

#### Handle non-palletised loads

Hydraulic fork spreading to over two metres allows safe handling of long and unusual loads, as well as conventional pallet/unit load handling.

#### Totalview concept

The design of the overhead guard provides a clear upward view to the forks when working at height. Furthermore the clear-view mast and fork carriage deliver a view to the load to ensure safe and accurate handling.

#### TPS-based reliability

Like all Toyota trucks, BT Reflex reach trucks are built according to the Toyota Production System, assuring the highest levels of quality, durability and reliability.

### Toyota Material Handling in Europe

#### Total coverage

The Toyota Material Handling network extends to over 30 countries in Europe with more than 4500 mobile technicians.

Always local – with global support
Wherever you are located in Europe, we are
always local, due to our extensive coverage, but
with the stability and back-up of a worldwide
organisation.

#### Made in Europe

Over 90% of trucks we sell are built in our own European factories, in Sweden, France and Italy – all to TPS quality standards. We employ over 3000 production staff in Europe and work with over 300 European suppliers.

Approximately 15% of our European production is exported to other parts of the world.



